CIGARETTE SPECIFICATION

FACTURING CENTER
[illegible] 100 REGULAR SP/& Marlboro 100 Regular Red SP
BRAND CODE-0520 (STD)/& 0540

EFFECTIVE DATE: 05/11/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	99.5	MM	FTC TAR	:	16.0 MG/CIGT 15.5 - 17.4
[illegible] ROD CIRCUM.	:	24.80	MM			
[illegible] ROD LENGTH	:	72.0	MM			
FILTER LENGTH	:	27.5	MM			
TIPPING LENGTH	:	31.500	MM			
TOTAL R.T.D.	:	4.80	IN. H2O			
DILUTION TARGET	:	14.0 +/-	5.0 %			

TIPPING PAPER : 63MM X 3000M CORK DGL EC-701 12-444-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-1979 PVA 61-216-A
: NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A
: FULLER WB-3924-EL PVA 61-458-A
: NATIONAL 72-4950(32-2014)(MK 10 ONLY)PVA 62-068-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A
: FULLER WB-3902U PVA 61-444-A
: NATIONAL 32-2007 (MK10/PROTOS 100) PVA 62-044-A

STD. FILLER - PACK O.V.: A0012 - 13.00% MARLBORO REGULAR SP (RED SP: A0012 - 13.00%)
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6500M 28CU/0.6%(K/D156/E12756) 10-023-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK*9/MK 10/PROTOS) 60-915-A

PRINT DIE : MARLBORO

2057684842

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY CHANGED FROM 16NC
: (35CU/0.6%) PM MATERIAL CODE 10-135-A TO 19NC
: (28CU/0.6%) PM MATERIAL CODE 10-023-A TO INCREASE
: TAR DELIVERY. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : A. M. MILBURN PRINTING DATE 6/05/90
PREPARATION DATE : 6/05/90 PRINTING TIME 8:50:39

APPROVED BY: J E Bichett SUPERCEDES SPECIFICATION DATED 1/05/90

Source: https://www.industrydocuments.ucsf.edu/docs/ptdn0004